

CROP AVAILABILITY OF SUGAR BEET FACTORY LIME PHOSPHORUS

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Sugar beet factories have traditionally stockpiled factory lime near the factory site resulting in large mountains of this material. In recent years, growers have become interested in factory lime as a field amendment to reduce sugar beet root rot. Factory lime contains significant amount of nutrients, especially phosphorus. With fluctuations in fertilizer prices in recent years, many questions have been raised about the possible value of the factory lime P. While these questions are very appropriate, it cannot be answered at this time. We suspect at least a portion of the factory lime P is plant available, but we currently do not have the data to estimate that proportion.

The seven sugar beet processing factories in Minnesota and North Dakota generate approximately 500,000 dry tons of factory lime (spent lime) annually. Factory lime is produced during the sugar beet thin juice purification process. Milk of lime ($\text{Ca}(\text{OH})_2$) and CO_2 are injected into the juice where it forms calcium carbonate (USEPA, 1997) and, along with many impurities (Dutton and Huijbregts, 2006), precipitates from the juice. The purified juice is further processed into crystal sugar, but the precipitated lime and impurities are expelled from the factory and hauled away. This factory lime meets the definition of a liming product (SSSA, 1997) and can be used on acidic soils to raise soil pH. This is being done in many European agricultural areas. However, soils in Minnesota and North Dakota, where sugar beet factories are located, are naturally high in pH and lime is not needed. Without a demand for lime, factory lime produced in the sugar beet processing factories has traditionally been stockpiled near the factory site where it was produced.

In recent years, it was discovered that soil applications of sugar beet factory lime may be beneficial in reducing Aphanomyces root rot (*Aphanomyces cochliodes* Dresch.) in sugar beet (Bresnahan et al., 2000; Bresnahan et al., 2001). This along with observations of similar benefits in a farmer's field near Breckenridge, Minnesota stimulated the establishment of two field trials to examine the effects of factory lime on Aphanomyces root rot in sugar beet (Windels et al, 2006). Soil pH at these two locations ranged from acidic (approximately 6.0) to slightly above neutral (about 7.2). Additional measurements were made on these same plots to examine the effects of factory lime on phosphorus (P) availability. To test the effects on P, soil samples were collected and Olsen soil test P (STP) (Olsen et al, 1954) was determined and several parameters of production were measured on the non-sugar beet crops that were part of this trial. Correlation between factory lime rate and STP level was strong and positive the first growing season after the lime was field applied (Sims et al, 2010). Two growing seasons after lime was applied there was still a strong positive correlation between STP and factory lime rates. However, these trials were established on fields with high STP levels and the grower-cooperators continued to fertilize the experimental area as they fertilized the surrounding commercial field. Therefore, no crop response to increased P levels was expected and none was observed. That is, the crop had sufficient P available before factory lime was applied. Since there was no plant response to factory lime and the STP determination is simply a bench top laboratory chemical extraction process correlated with a crop response to the application of fertilizer, we could not determine the proportion of factory lime P that might actually be available to a growing crop. However, Sailsbery and Hills (1987) reported that sugar beet factory lime did supply P to a sugar beet crop grown on a 'non-acidic, low organic matter' soil in California.

Sims et al (2010) measured P in sugar beet factory lime from the seven Minnesota and North Dakota sugar beet processing factories at three different times during the 2004-05 processing season. They reported average P concentrations ranging from 3500 ppm P to 7000 ppm P. This is equivalent to 16 to 32 lbs P_2O_5 per dry ton of factory lime. In recent years, commercial phosphorus fertilizer prices have equated to about \$1 per pound of P_2O_5 . Several attempts have been made to directly compare commercial fertilizer P and factory lime P based on commercial fertilizer prices. However, commercial fertilizer has a guaranteed analysis and solubility and is fairly consistent from batch to batch. Factory lime can vary depending on the factory from which it was produced and when it was produced (Sims et al, 2009). Direct comparisons between commercial fertilizer P and factory lime P

requires the analysis of P content of the factory lime being delivered to the grower and some knowledge of the proportion of that factory lime P that is readily available to a crop. Given that commercial fertilizer has a guaranteed P content and solubility, it is impossible to apply the same economic measuring stick to factory lime P. The research reported here was conducted to address this issue and determine the proportion of the factory lime P that is plant available or will become plant available once applied to the field.

Objectives:

To determine the proportion of field applied sugar beet factory lime phosphorus that is potentially available to a growing crop.

1. Determine P availability from factory lime P the first year after lime application
2. Determine if P availability from factory lime P changes with time after lime application.

Materials and Methods:

This trial is being conducted in two components, a greenhouse component and a field component. Both are separate trials, but are designed in roughly the same way to address the same objectives. Both trials use corn as the monitoring crop. Both trials soil was selected because they have alkaline pH greater than 8.0 and STP levels of low to very low. A response to the addition of fertilizer P is expected as well as factory lime P if it is plant available.

Greenhouse Trial:

In the spring of 2008 a site on the premises of the Northwest Research and Outreach center was found to have a STP of 2 ppm P. Three adjacent strips 25 ft wide and 125 long were established. Each strip was subdivided into five 25 ft plots. On May 15, 2008 sugar beet factory lime recently produced at the American Crystal Sugar Co. factory in Crookston, Minnesota was applied at rates of 0, 1, and 2 ton A⁻¹ on a dry weight basis. Measured amounts of factory lime were hand spread to each 25 by 25 ft plot to ensure uniform distribution and incorporated with a rototiller. Throughout the entire growing season the plots were frequently tilled with a rototiller in an attempt to uniformly incorporate the factory lime to the depth of tillage, approximately 6 inches. In late August 2008 soil was collected to a six inch depth from one 25 ft by 25 ft plot of each lime rate strip. The soil was sieved through quarter inch opening screen and stored in plastic tote tubs. Enough soil was collected to conduct two greenhouse experiments during the winter months. Periodically the soil was stirred and mixed to promote air drying.

In December 2008 and again in February 2009 pot experiments were established in the greenhouse facility at the Northwest Research and Outreach Center. The December experiment was a failure due to insufficient lighting infrastructure. The lighting was too low to the benches and caused increased corn growth on interior pots compared to the exterior pots. This created too much variability within blocks and differences in treatments could not be determined. This experiment will not be discussed further. In preparation for the February experiment, greenhouse lights were raised to maximum height and the number of blue and red lights increased. In addition the size the experiment was reduced to better fit greenhouse benches. The February experiment was designed as a Randomized Complete Block with four blocks (replications) and a treatment design of a 3 by 5 factorial. The first factor was the three factory lime rates applied to the field soil of 0, 1, and 2 ton A⁻¹ dry weight. The second factor was five rates of P fertilizer ranging from 0 to 60 lbs. P₂O₅ A⁻¹ in 15 lb. increments. Experimental pots were 8 inches in diameter and 8 inches deep. The bottom of each pot was lined with about an inch of the appropriate soil. Additional soil, enough to occupy the center six inches of the pot, was thoroughly premixed with nitrogen, micronutrients, and the appropriate P fertilizer rate (K₂HPO₄ solution) and placed in the pot. The pot was set in a tub of water to allow water absorption from the bottom of the pot until water had reached the soil surface. The pot was then removed from the tub of water and allowed to set for a couple of hours. Four corn seed were placed on the wet soil surface and covered with another inch of dry soil that was then wetted. All the soil in a given pot was from the same soil or

factory lime rate source. At about the 3 leaf growth stage corn in each pot was thinned to 2 plants and all pots were rotated to form corn rows. When the corn was at the V7 to V8 growth stage the plants were cut at the soil surface, dried, and weighed to determine dry matter accumulation. The dried plants were then ground in a Wiley mill and P concentration was determined by acid digestion. Soil samples were collected from each pot after the corn was harvested for Olsen STP determination.

Field Trial

A commercial corn field was selected near Clara City, Minnesota because of the low STP level to conduct the field component of this trial. The experimental design was a Randomized Complete Block with four blocks (replications) and the treatment design was split-plot design. The whole plot treatment was sugar beet factory lime rates of 0, 1, or 2 ton A^{-1} dry weight applied on October 31, 2008. The source of the factory lime was recently produced lime from the Southern Minnesota Beet Sugar Cooperative processing factory in Renville, Minnesota. The factory lime was incorporated with two passes of a chisel plow. In spring 2009, each whole plot was split into six split-plots to accommodate six P fertilizer rates ranging from 0 to 75 lbs. $P_2O_5 A^{-1}$ in 15 lb. increments. Corn was then planted. At the V8 growth stage, eight randomly selected plants from rows 2 and 5 (plots were 6 rows wide) were cut near the soil surface, dried, weighed for dry matter accumulation, ground and will be analyzed by acid digestion for P concentration. At maturity, another eight plants were randomly selected from rows 2 and 5 of each plot and separated into stover (stalk, leaves, and husk), cob and grain. Each component was dried and weighed for dry matter accumulation then ground and will be analyzed by acid digestion for P concentration. Ears from twenty feet of rows 3 and 4 of each plot were hand -picked, shelled, and weighed. A subsample was weighed, dried, and reweighed for moisture determination. The moisture value of the subsample was applied to the whole grain sample to determine grain yield at 15.5% moisture. At the time of this report, the laboratory analysis to determine P concentration in V8 and mature plant components is not completed, but is in progress. After corn harvest each plot was soil sampled and Olsen STP is currently being measured in the laboratory.

Results:

Initial soils used in both the greenhouse and field experiments were selected because of low to very low STP levels and alkaline pH of 8.0 or greater. The factory lime used in these experiments varied in P content. Factory lime from the American Crystal factory in Crookston and used in the greenhouse component contained 0.3% P which is equivalent to 14 lbs. P_2O_5 per dry ton of factory lime. Factory lime treatments for the greenhouse component applied 0, 14, and 28 lbs $P_2O_5 A^{-1}$ in the three factory lime rates. Factory lime from the Southern Minn processing factory and used in the field component contained 0.6% P which is equivalent to 28 kg P_2O_5 per dry ton of factory lime. Factory lime treatments in the field component applied the equivalent of 0, 28 and 56 kg $P_2O_5 A^{-1}$ in the three factory lime rates. In both the greenhouse and field components of this trial, low to very low STP would suggest the need for more fertilizer P for corn production than was applied in the factory lime. The low rates of factory lime used in these experiments was to prevent overwhelming the system with excess lime P if all or most of it was plant available.

Greenhouse

Total biomass, P accumulation (content) and STP were significantly responsive to factory lime rates and applied fertilizer P rates (Table 1). There was no significant interaction between lime rate and P rate on any of the measured variables. Biomass increased as lime rate increased, but there is a tendency for biomass to decrease as fertilizer P increased (Fig 1). Phosphorus concentration increased linearly as fertilizer P rate increased, but there was no differential response among lime rates (Table 1, Fig 2). Phosphorus accumulation (content) followed somewhat similar trends as total biomass with only a significant response to lime rates (Table 1, Fig 3). There was no significant response to fertilizer P rates. The STP in the individual pots after the corn was harvested was not

different between the 0 and 1 ton A⁻¹ factory lime rate, but at 2 ton A⁻¹ the STP level was elevated (Fig 4). This quadratic response to lime rates was significant (Table 1). At the same time, there was a linear STP response to applied fertilizer P rate (Table 1, Fig 4). As fertilizer P rate increased the STP increased.

Table 1. Statistical analysis for the greenhouse factory lime study initiated February 2009.

Source	Biomass	P conc.	P content	STP
	----- PR > F [§] -----			
Lime rate	***	ns	***	***
Linear	***	ns	***	***
Quadratic	ns	ns	*	***
P rate	ns	***	ns	***
Linear	*	***	ns	***
Quadratic	ns	ns	ns	ns
Lime rate X P rate	ns	ns	ns	ns

§ ***, **, *, ns represent significance at the 0.001, 0.01, 0.05, and non-significant, respectively.

Field Trial

Corn grain yield was not responsive to lime rates, but was responsive to fertilizer P rate (Table 1, Fig 5). Generally, as fertilizer P rate increased, grain yield increased. The illustrations in Figure 5 would suggest factory lime increased grain yield as well, but statistically, this response to not significant. Mature stover dry matter accumulation was not responsive to either factory lime or fertilizer P rate (Table 2, Fig 6). Biomass accumulation at the V8 growth stage was less when 2 ton A⁻¹ factory lime was applied compared to 1 ton or no factory lime (Fig 7). This response was a significant linear response (Table 2).

Visual evaluation of figures 5 through 7 indicated substantial variability in the data. The CVs of the individual means were mostly less than 20% with many less than 10%. Phosphorus concentration of the various corn plant parts and soil STP analysis is currently in progress and was not available at the time of this report.

Table 2. Statistical analysis for 2009 Clara City factory lime field trial.

Source	Grain Yld	Stover	V8 Biomass
	----- PR > F [§] -----		
Lime rate	ns	ns	*
Linear	ns	ns	*
Quadratic	ns	ns	ns
P rate	*	ns	ns
Linear	*	ns	ns
Quadratic	ns	ns	ns
Lime rate X P rate	ns	ns	ns

§ ***, **, *, ns represent significance at the 0.001, 0.01, 0.05, and non-significant, respectively.

Summary:

The results presented in this report are only the first year results. The greenhouse component is currently in progress using soils from two growing seasons after factory lime application. The field component will also continue in 2010 with the Clara City trial testing factory lime P availability two years after lime application and a second site testing P availability the first year after lime application. The second site was established in November 2009.

The results reported do not indicate much contribution of factory lime P to the corn crop. The STP in the greenhouse component clearly indicates STP increased as factory lime increased. Yet, P concentration was similar for all factory lime rate. The linear increase in P concentration as fertilizer P increased clearly indicates that the plant will take up increasing amounts of P as P availability increases, within the range of our study parameters. No difference in P concentration among factory lime rates suggests factory lime P is not necessarily available to the crop even though differences are detected in the STP. Biomass production differences were primarily associated with factory lime rates and not with fertilizer P rates. A preliminary conclusion would suggest factory lime enhances corn production, but not because of increased P availability. This hypothesis will be further tested in subsequent greenhouse studies. The field component is not as clear, but at this point it appears factory lime had little or no effect on corn production. This hypothesis will be further tested in 2010.

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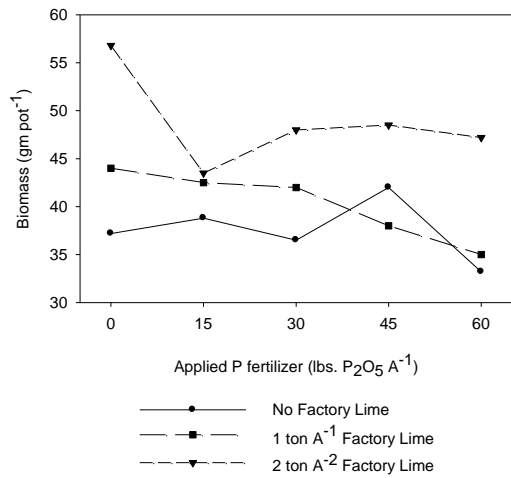


Figure 1. Corn biomass response to factory lime rates and P fertilizer rates in February 2009 greenhouse experiment.

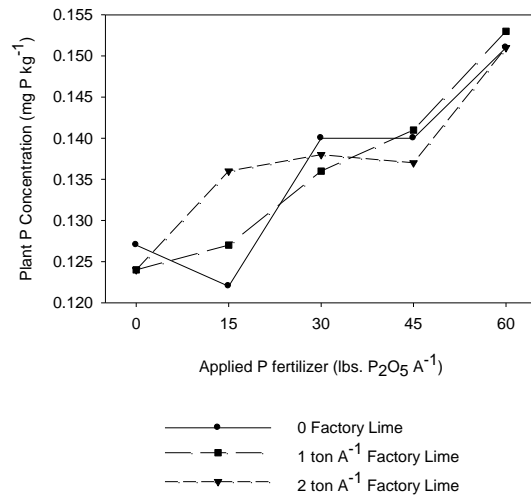


Figure 2. Corn plant P concentration response to factory lime rates and P fertilizer rates in February 2009 greenhouse experiment.

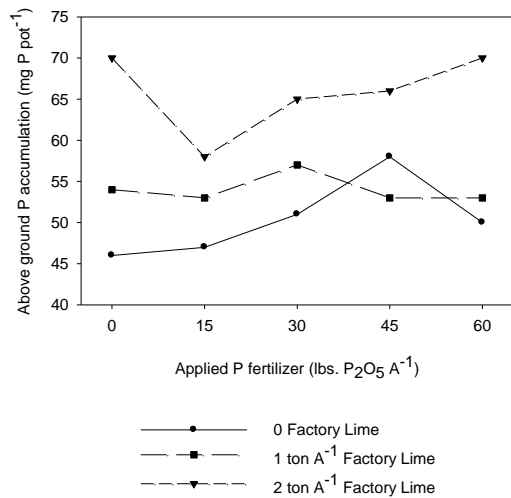


Figure 3. Above ground P accumulation response to factory lime rates and P fertilizer rates in February 2009 greenhouse experiment.

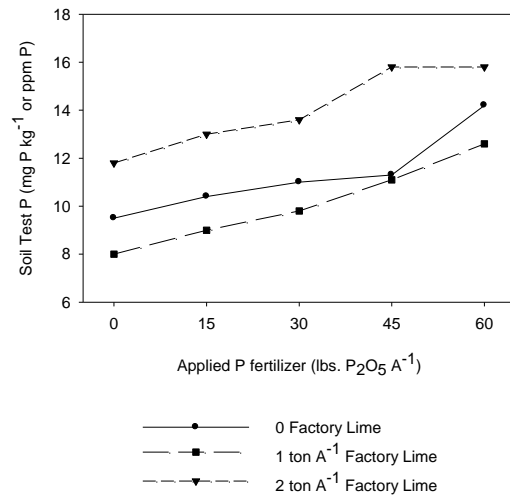


Figure 4. Soil test P response to factory lime rates and P fertilizer rates after the February 2009 greenhouse experiment.

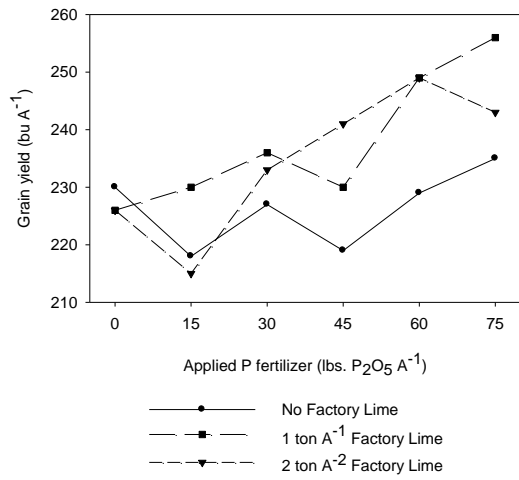


Figure 5. Corn grain yield response to factory lime rates and P fertilizer rates in 2009 Clara City field trial.

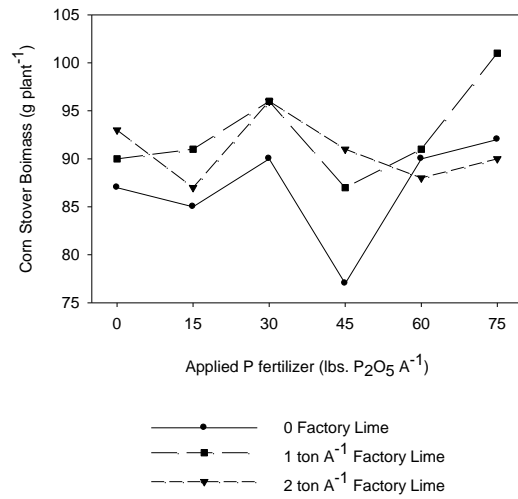


Figure 6. Corn stover response to factory lime rates and P fertilizer rates in 2009 Clara City field trial.

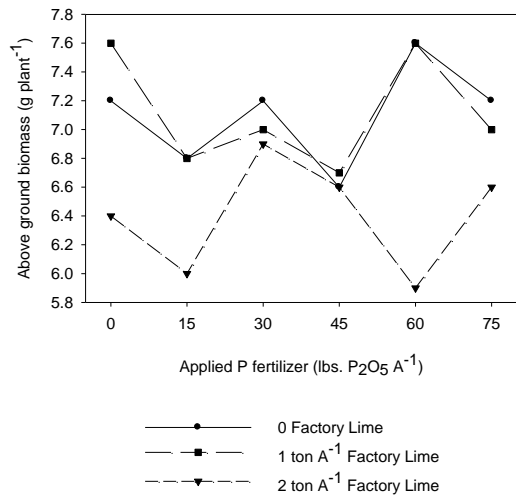


Figure 7. Corn biomass at V8 growth stage response to factory lime rates and P fertilizer rates in 2009 Clara City field trial.

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